

### DATA SHEET 12935.608.60801

## ROTOCALCO® Grinding stones for chromium surfaces

Especially when looking for a long service life, the obvious thing to do would be to harden the copper surface of engraved plate cylinders by applying a chromium surface. To remove the last surface of engraved plate cylinders by applying a chromium surface. To remove the last surface irregularities after chrome plating, and ensure optimum chromium surface lubrication, we recommend post-treatment using our Rotocalco chromium grinding stones at a low grinding pressure. This additional step helps avoidingg the risk of damage to the cylinder surfaces and to the doctor blade.

| Formats         |           |                |                |                |                 |
|-----------------|-----------|----------------|----------------|----------------|-----------------|
| Art.Number      | Grit size | Outer Hole     | Height approx. | Centre Hole    | pcs per package |
|                 |           | Diameter in mm | (mm)           | Diameter in mm |                 |
| 12935.608.60801 | Chromstar | 190            | 50             | 50             | 1               |

# Technical data

#### Specifications

| Grit size                  | Chromstar |
|----------------------------|-----------|
| Outer Hole Diameter in mm  | 190       |
| Height approx. (mm)        | 50        |
| Centre Hole Diameter in mm | 50        |
| pcs per package            | 1         |

#### Compatibility

- Grindstones for chrome surfaces
- · Grinding stones for steel surfaces

### Handling

Outside diameter of grinding stone +/- 5 mm

#### Product liability clause

The foregoing information and any consulting provided by us in terms of application engineering shall be given to our best knowledge, but shall not be considered binding information neither with regard to any third party industrial property rights. Any such consulting shall not relieve you from your own review of our current consulting information as to their suitability for the intended procedures and applications. It is the users responsibility to determine the suitability for his/her own use and application and test through the complete production process to ensure the product is fully suitable for the intended use, since conditions of use are beyond our control. The sale of our products shall be subject to our current General Terms and Conditions. We reserve the right to make changes that serve to improve the product.