

DATA SHEET 48032.250.xxxxx

GO-MA

Polyester film with matt coating on the front side suitable for window printing with UV and 2 component lacquers. High UV and outdoor stability. No stipulation on the order of printing. Reverse side with ink receptive coating. Material is available with thicknesses of 0.13 mm, 0.18 mm and 0.25 mm. Available in sheets and rolls. Sheets available in standard packing unit or on demand. All sheets are equipped with interleaving paper as standard. Options such as self-adhesive protective film is available but will be an additional cost.

Formats

| Art.Number | Nominal thickness (mm) | Packing quantity |
|-----------------|------------------------|------------------|
| 48032.130.xxxxx | 0.13 | 100 |
| 48032.180.xxxxx | 0.18 | 100 |
| 48032.250.xxxxx | 0.25 | 100 |

Rolls

| Art.Number | Length (m) | Nominal thickness (mm) |
|-----------------|------------|------------------------|
| 48032.130.xxxxx | 100 | 0.13 |
| 48032.180.xxxxx | 100 | 0.18 |
| 48032.250.xxxxx | 100 | 0.25 |

Technical data

Characteristic



- Ink receptive coating
- Suitable for window printing
- Good light resistance properties
- With UV protection

Excellent chemical resistance to common industrial solvents and household chemicals - please refer to Folex "Chemical Resistance Datasheet".

Folex products can be printed digital and screen in many cases with excellent results. We offer improved versions dedicated for digital printing.

Specifications

| | |
|-------------------------|-----------|
| Nominal thickness (mil) | 10 |
| Nominal thickness (mm) | 0.25 |
| Base Material | Polyester |
| Packing quantity | 100 |

Product Applications

- Suitable for Membrane Switches, sign production as well as for production of labels

Handling

- Preliminary testing necessary by customer

Storage

- Once packaging is opened, store at a room temperature of 15 - 25°C and at a humidity of 30 - 60%.
- Shelf life 1 year after delivery (under above storage conditions)

Properties

| Property | Test Method | Value |
|---------------------------|-------------------------------------|---|
| Thickness | Folex method | 0,13 - 0,145mm (0,13mm), 0,18-0,195mm (0,18mm), 0,255-0,27mm (0,25mm) |
| Optical | | |
| Haze | ASTM D1003-77 | 65 - 80% |
| Gloss level (60°) | ASTM D2457-70, ASTM D523 | 13 - 17 GU |
| Thickness | Folex method | 0,13 - 0,14mm (0,13mm), 0,18-0,195mm (0,18mm), 0,255-0,27mm (0,25mm) |
| Transmission | ASTM D1003-77 | 90 - 91% |
| Yellowness Index | DIN 6167 | 1,20 (0,13mm), 1,52 (0,18mm) |
| Mechanical | | |
| Embossing | Folex method | possible |
| Tensile strength at break | ASTM D 882 | 170 N/mm ² |
| Switch life | Folex method according to DIN 42115 | > 5 Mio. flexes |
| adhesion of coating | Folex method | passed |
| Chemical | | |
| Chemical stability | Folex method | good |
| Electrical | | |

| | | |
|----------------------------------|---------------------------|--|
| Breakdown Voltage ¹ | ASTM D 149 | 16,5 kV (0,13mm)/ 19,0 kV (0,18mm) |
| Dielectric constant ¹ | ASTM D150, 1 kHz | 3,25 (23my) |
| Thermal | | |
| Shrinkage TD | 130°C 30 min Folex method | < 0,7% |
| Shrinkage MD | 130°C 30 min Folex method | < 0,7% |
| Maximum processing temperature | | 120°C |
| Maximum use temp | | 45°C/ 80°C (with embossing/ without embossing at 50%RH without condensation) |
| Minimum use temp | | 0°C/ -20°C (with embossing/ without embossing at 50%RH without condensation) |
| Melting temperature ¹ | ASTM E794-85 | 255°C |
| Surface | | |
| Roughness Ra | EN ISO 4287, ASME B46.1 | 1,0 - 1,5 µm |
| Scratch resistance | Folex method | good |
| Surface tension front side | DIN 53364, ASTM D2578 | 35 ± 2 mN/m |
| Surface tension reverse side | DIN 53364, ASTM D2578 | 38 - 41 mN/m |

¹ Data derived from base film Polyester manufacturers literature for base film

Product liability clause

The foregoing information and any consulting provided by us in terms of application engineering shall be given to our best knowledge, but shall not be considered binding information neither with regard to any third party industrial property rights. Any such consulting shall not relieve you from your own review of our current consulting information as to their suitability for the intended procedures and applications. It is the users responsibility to determine the suitability for his/her own use and application and test through the complete production process to ensure the product is fully suitable for the intended use, since conditions of use are beyond our control. The sale of our products shall be subject to our current General Terms and Conditions. We reserve the right to make changes that serve to improve the product.