

DATA SHEET 22GUV.075.33610

DIALUX SIGUV

Crystal clear polyester film with highly transparent ink receiving layer and a super clear removable solvent based adhesive. Suitable for labels, posters, displays or as backlit applied directly on light diffusion boards. SIGUV can be used for glass decoration and shop window graphic advertising - showcases and display cases look like "direct print".

Printing Systems



Rolls

Art.Number	Width (mm)	Thickness	Length (m)
22GUV.075.33610	1370	0.075 mm	60

Technical data

Characteristic



- High brilliance of colours
- Good scratch resistance
- Adhesive light
- PVC-free
- Highly transparent (clear - on - clear)
- Application possible from inside or outside when mirroring the image
- Film can be wet applied without bubbles
- Removable without residue

Finish

- Crystal clear, glossy
- Self-adhesive with polyester release liner

Specifications

Release liner	Polyester
Coating Printsides	crystal clear, glossy
Width (mm)	1370
Thickness base material with toner coating	0.075 mm
Core Diameter	76 mm
Adhesion strength	~ 1.5 N / 25 mm (glued on glass), after 24 h ~ 3.5 N / 25 mm (glued on glass)
Type of adhesive	solvent based acrylic adhesive
Length (m)	60
Temperature range	glued -20°C up to +70°C
Base Material	Polyester film, optically clear, 0.075 mm
Total thickness	0.115 mm
Packing quantity	1 roll

Compatibility

Handling

Application note:

Glass has a tendency to absorb heat when it is exposed to solar radiation. In insulating glass panes that are specially covered with dark areas in whole or in part, glass breakage may result due to thermal stresses with extreme temperature fluctuations. We therefore recommend to cover only max. 25% of the glass size and to avoid dark areas of colour with high colour saturation if possible.

UV-Inks / curing:

SIGUV should be printed with stretchable UV-curable inks. We don't recommend standard UV-curable inks since the colour layer could possibly crack after printing or during further processing.

Furthermore it is necessary to set the UV-curing correctly in order to avoid a deformation of the film due to the heat generated by the UV-lamp.

UV inks absorb water in a wet state due to the system. The print surface swells and is mechanically unstable during this time. After the ink layer has dried, however, the surface is hard and scratch-resistant again. UV inks also require a certain post-curing time after printing. The printed film surface may therefore only be loaded after 24 hours at the earliest. Due to the risk of blocking, this must be observed especially when printing from roll to roll.

Latex-Inks / Drying:

Before printing it is absolutely necessary to check that the correct drying temperature has been set by carrying out a trial print. Too

high drying temperatures can lead to a deformation of the film which can later cause further problems while processing.

To avoid the effect of rewetting (oil film on the print surface due to defective anchorage of ink) it is necessary to establish the optimal drying parameter. This can be done by means of print tests before production print. Rewetting can appear several days after printing when the drying conditions are defective. The rewetting can also be dependent on the given ambient conditions and the composition and consistence of the printing theme. When creating a media profile, this circumstance must be expressly taken into consideration.

Residual moisture which is contained in latex inks after printing must be fully dried before further processing. For this reason it is necessary to take long enough drying times into account. The drying time of the printed media depends very much on the quantity of ink amount. When printing the film in a roll-to-roll process, the printed strip must be unrolled and laid flat as soon as possible until final drying. Residual moisture due to insufficient drying times can lead to blocking during transport in rolled-up form. During lamination such residues can negatively impact the quality of the finished product (flatness, shrinkage behaviour, anchorage, etc...).

Shipment:

In order to avoid denting the film laminate during transport we basically recommend to wind up the finished printings on paperboard cores with minimum diameters of 76mm.

Bonding:

For an optimal transparency on glass we recommend a wet mounting of SIGUV. Before mounting the glass must be clean and free of dirt, grease or other residues. If applied onto curved surfaces please be aware that label lift off can occur especially if the radius is tight. It is up to the user to test for their own suitability/application, due to the wide variety of surfaces, applications & desired results.

During mounting the glass should have a temperature of at least 15°C. As mounting help we recommend water mixed with some washing-up liquid or the use of a transfer liquid such as "Splash" from Marabu printing inks. For the mounting humidify the glass and the SIGUV adhesive uniformly and apply the printed film with the adhesive side on the glass. Then remove carefully the water with a squeegee from the middle to the edges and absorb it with a clean cotton cloth or some soft paper. The water must be completely removed to avoid the formation of bubbles due to a rest of humidity.

Removal from Background:

The removal of the mounted film from the background is facilitated by heating it up with a hair dryer or hot-air gun. For this the film must be detached slowly and steady in an acute angle. Residue-free removable up to 6 months indoor and outdoor use adhered vertically to glass surfaces in accordance with DIN EN ISO 4892-3.

Storage

- Shelf life: 1 year after delivery
- After printing the remaining roll must be removed from the plotter and stored in its closed original packing in a cool and dry

environment.

Product liability clause

The foregoing information and any consulting provided by us in terms of application engineering shall be given to our best knowledge, but shall not be considered binding information neither with regard to any third party industrial property rights. Any such consulting shall not relieve you from your own review of our current consulting information as to their suitability for the intended procedures and applications. It is the users responsibility to determine the suitability for his/her own use and application and test through the complete production process to ensure the product is fully suitable for the intended use, since conditions of use are beyond our control. The sale of our products shall be subject to our current General Terms and Conditions. We reserve the right to make changes that serve to improve the product.